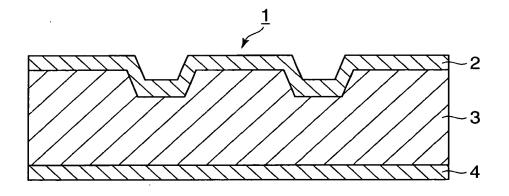
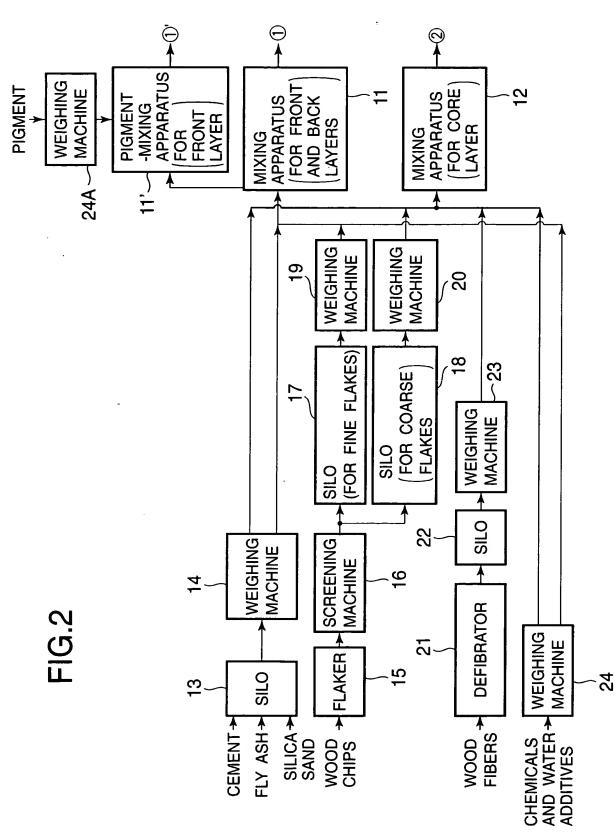
FIG.1







TRIMMING SAW → SECONDARY WORKING CLAMPING DEVICE DRIER 30 LOADING TO PALLET 33 AUTOCLAVE CURING COLD PRESS MACHINE 26 29 TONGUE AND GROOVE CUTTING MACHINE MATTE CURING CHAMBER FORMING MACHINE 25 28 32 

<u>Б</u>С.

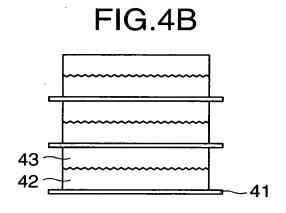
FIG.4A

43

43

43

41



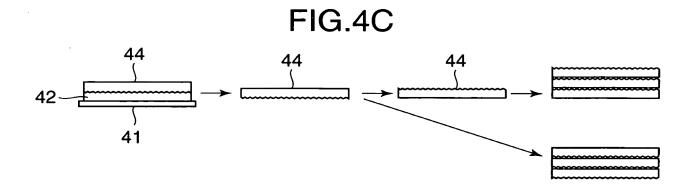


FIG.5A

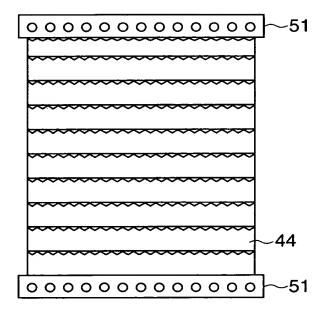
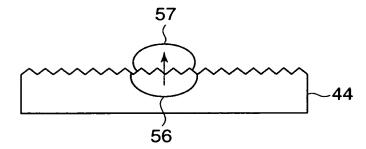


FIG.5B



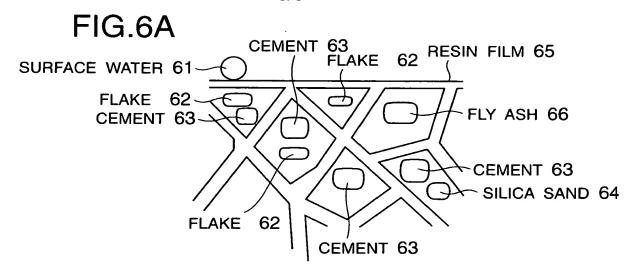


FIG.6B

SURFACE WATER 71

FLAKE 72

FREE WATER 77

FLAKE 72

FLAKE 73

